

DERWENT-ACC-NO: 1997-315185

DERWENT-WEEK: 199729

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TITLE: Small diameter welding wire with flux - has surface coated with molybdenum di:sulphide and/or tungsten di:sulphide, metal soaps and lanolin

INVENTOR-NAME:

PRIORITY-DATA: 1995JP-0279427 (October 26, 1995)

PATENT-FAMILY:

PUB-NO PUB-DATE

LANGUAGE

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ABSTRACTED-PUB-NO: JP09122974A

BASIC-ABSTRACT: The surface of a small diameter welding wire is coated by

0.01-0.6 g MoS<sub>2</sub> and/or WS<sub>2</sub>, 0.01-0.15 g of one or more metal soap and 0.01-0.15

g lanolin, per 10 kg of wire.

USE - The small diameter wire is used for automatic welding.

ADVANTAGE - The wire has good feeding ability, low friction resistance and high weld efficiency.

PFPN:

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